

Our Order No./NR ZAMOWIENIA: 1441689041290024120			DATE/DATA 26.01.2026			CERT NO./NUMER CERT. 260126					
consignee ref./			BUYER REF./KUPIEC 1/2026			PACK/PACZKI 1569 CTNS					
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594			REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1								
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding			Approved by: TUV under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947								
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2			INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94								
DESIGNATION/OZNACZENIE ER70S-6 (SG2)											
DIA/WYMIAR		WEIGHT/WAGA		PCS/SZT		LOT NR /NR PARTII					
1.0 mm 15 KG/D270		1080 KGS		72 CTNS		MK20260117000					
1.0 mm 15 KG/D270		16200 KGS		1080 CTNS		MK20260117000					
0.8 mm 15 KG/BS300		2160 KGS		144 CTNS		MK20260117000					
1.2 mm 250 KG/Drum		2000 KGS		8 Drums		MK20260117000					
1.0 mm 5 KG/D200		1000 KGS		200 CTNS		MK20260117000					
1.6 mm 15 KG/BS300		300 KGS		20 CTNS		MK20260117000					
1.2 mm 5 KG/tube		400 KGS		20 CTNS		MK20260117000					
1.6 mm 5 KG/tube		100 KGS		5 CTNS		MK20260117000					
2.0 mm 5 KG/tube		300 KGS		15 CTNS		MK20260117000					
3.2 mm 5 KG/tube		100 KGS		5 CTNS		MK20260117000					
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE											
LOT NO		C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK20260117000		0.075	0.83	1.52	0.012	0.005	0.024	0.020	0.15	0.004	0.003
TEST RESULTS/WYNIK TESTOWY						Typical Values					
						IMPACT TEST					
LOT NO		DIA/WYMIAR		Rp0.2/ReH N/mm²		Rm N/mm²		A %	TEMP. C		KV J
MK20260117000		0.8 MM		462		551		29	-40		85
MK20260117000		1.0 MM		460		552		26	-40		86
MK20260117000		1.2 MM		464		550		29	-40		89
MK20260117000		1.6 MM		465		552		28	-40		83
MK20260117000		2.0 MM		467		552		27	-40		86
MK20260117000		3.2 MM		467		551		24	-40		83